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Delta Power Company

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# **TECNORD**

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## 2 WAY COMPENSATING/REDUCING VALVES

GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
8	3500	30	241	7/8-14	DF-CP2	MC4
19	3500	70	241	Special	QC-CP2	MC6

### **TYPICAL SCHEMATIC**

Typical application for the CP2 is in a proportional circuit to achieve pressure compensated flow control. The pressure compensator is located upstream of the orifice and is spring biased to an open position.

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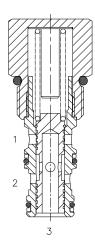
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# DF-CP2 PRESSURE COMPENSATING/REDUCING VALVE



### DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, 2 ways pressure compensating/reducing valve.

### OPERATION

The DF-CP2 allows pressure compensated flow from (2) to (3) regulated by the pressure present at (1). Pressure differential between (3) and (1) is fixed at 8/14/18 bar (according to the pressure settings). These are minimum values, increasing with the flow because of the pressure drop through the valve (see graph). When used with (1) connected to a drain line, it works as pressure reducing valve.

### FEATURES

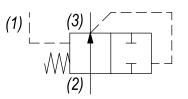
- Hardened parts for long life.
- Industry common cavity.
- Spring range 8 to 18 bar.



VALVE SPECIFICATIONS

Pressure compensator for 2 way flow control, typically used with an external orifice inline with port (3). Port (1) should sense upstream pressure of orifice.

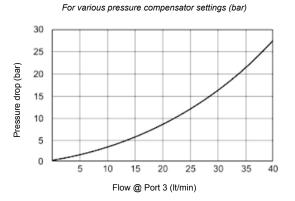
### HYDRAULIC SYMBOL



### PERFORMANCE

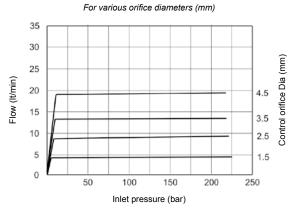
Actual Test Data (Cartridge Only)

VALVE SPECIFICATIONS	
Nominal Flow	8 GPM (30 LPM)
Rated Operating Pressure	3500 PSI (241 bar)
Typical Internal Leakage	
(150 SSU)	35 ml/min @ 250 bar
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-25° to +95°C
Weight	.35 lbs (.16 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	33 ft-lbs (45 Nm)
Cavity	DELTA 3W
Cavity Tools Kit	
(form tool, reamer, tap)	40500001
Seal Kit	210902025



Pressure Drop (bar) vs. Flow (lt/min)

# DF-CP2 008 - Flow (lt/min) vs. inlet pressure (bar)



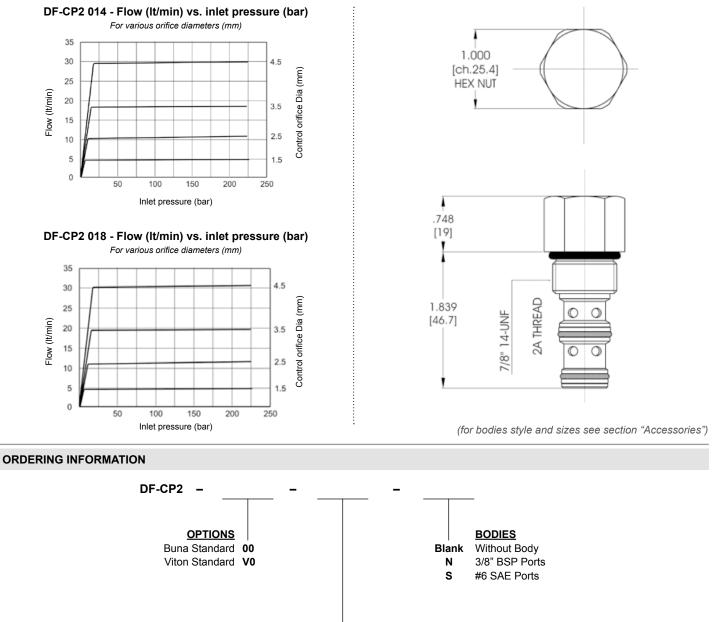
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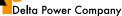
### DIMENSIONS



PRESSURE SETTINGS 008 8 bar (115 PSI) 014 14 bar (200 PSI) 018 18 bar (260 PSI)

**Differential Pressure Across** External Controlling Orifice

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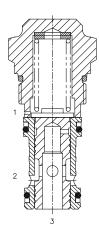


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# **TECNORD** •

#### QC-CP2 PRESSURE COMPENSATING/REDUCING VALVE



### DESCRIPTION

Special cavity, 2 ways pressure compensating/reducing valve.

### **OPERATION**

The QC-CP2 allows pressure compensated flow from (2) to (3) regulated by the pressure present at (1). Pressure differential between (3) and (1) is fixed at 8/14/18/24 bar (according to the pressure settings). These are minimum values, increasing with the flow because of the pressure drop through the valve (see graph). When used with (1) connected to a drain line, it works as a fix setting pressure reducing valve.

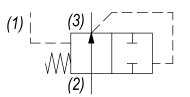
### **FEATURES**

- Hardened parts for long life.
- Spring range 8 to 24 bar.



Pressure compensator for 2 way flow control, typically used with an external orifice inline with port (3). Port (1) should sense upstream pressure of orifice.

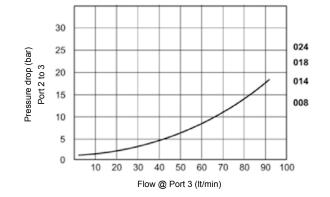
### HYDRAULIC SYMBOL



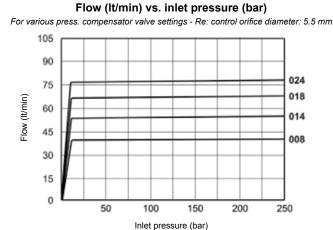
### PERFORMANCE

Actual Test Data (Cartridge Only)

VALVE SPECIFICATIONS	
Nominal Flow	19 GPM (70 LPM)
Rated Operating Pressure	3500 PSI (241 bar)
Typical Internal Leakage	
(150 SSU)	35 ml/min @ 250 bar
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.35 lbs (.16 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	52 ft-lbs (70 Nm)
Cavity	T031 (Special)
Cavity Tools Kit	
(form tool, reamer, tap)	K-T031
Seal Kit	210902012



# Pressure drop (bar) vs. flow (lt/min)



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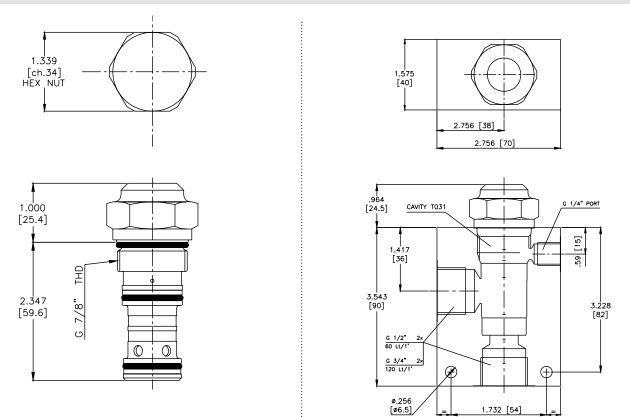
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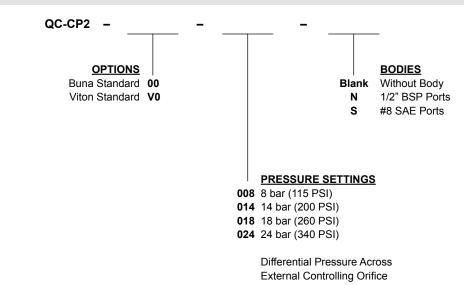


### DIMENSIONS



(for bodies style and sizes see section "Accessories")

**ORDERING INFORMATION** 



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# **2 WAY RESTRICTIVE TYPE COMPENSATORS**

GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
10	3500	38	241	7/8-14	DF-TCS	MC10

### **TYPICAL SCHEMATIC**

Typical application for the TCS is in a proportional circuit to achieve pressure compensated flow control. The pressure compensator is located downstream of the proportional valve and is spring biased to an open position.

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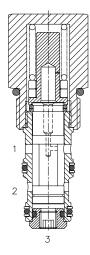
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**TECNORD** 

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# DF-TCS PRESSURE COMPENSATING VALVE, RESTRICTIVE TYPE



### DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, pressure compensating valve, restrictive type.

#### OPERATION

The DF-TCS allows pressure compensated flow from (1) to (2) regulated the pressure present at (3). Pressure differential between (1) and (3) is fixed at 8/24 bar (according to the pressure settings). These are minimum values increasing with the flow because of the pressure drop through the valve (see graph).

#### **FEATURES**

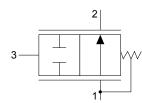
- Hardened parts for long life.
- Industry common cavity.



VALVE SPECIFICATIONS

Pressure compensator for 2 way flow control, typically used with an external orifice inline with port (3). Port (1) should sense upstream pressure of orifice.

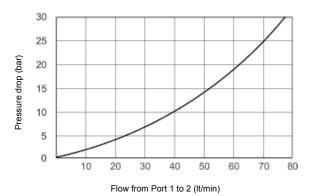
### HYDRAULIC SYMBOL



### PERFORMANCE

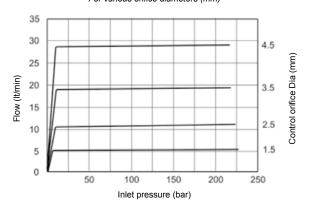
Actual Test Data (Cartridge Only)

VALVE SPECIFICATIONS	
Nominal Flow	10 GPM (38 LPM)
Rated Operating Pressure	3500 PSI (241 bar)
Typical Internal Leakage	
(150 SSU)	35 ml/min @ 250 bar
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.35 lbs (.16 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	33 ft-lbs (45 Nm)
Cavity	DELTA 3W
Cavity Tools Kit	
(form tool, reamer, tap)	40500001
Seal Kit	210902026



### Pressure Drop (bar) vs. Flow (lt/min) For various pressure compensator settings (bar)

#### DF-TCS 008 - Flow (lt/min) vs. inlet pressure (bar) For various orifice diameters (mm)



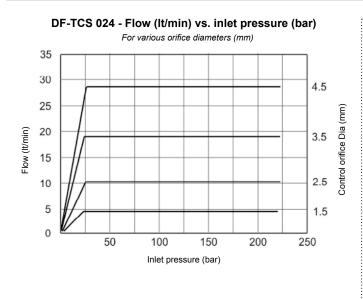
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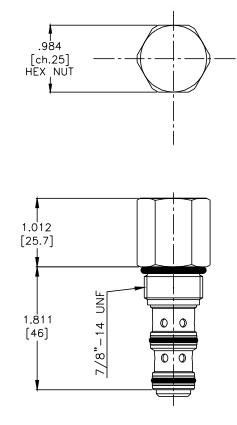
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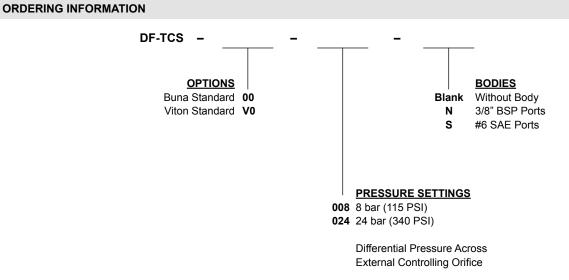
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### DIMENSIONS





(for bodies style and sizes see section "Accessories")



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# **TECNORD** •

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### 2 WAY BYPASS TYPE FOR 3 WAY FLOW CONTROL

GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
10	3500	38	241	7/8-14	DF-PCR	MC14
40	3500	151	241	1 1/16 –12	TR-PCA	MC16
40	3500	151	241	1 5/16–12	SL-PCA	MC18
33	3500	120	241	Special	QC-CP3	MC20

### **TYPICAL SCHEMATIC**

Typical application for the PCR, PCA and CP3 is in a proportional circuit to achieve pressure compensated flow control or as main stage of a ventable relief valve. The pressure compensator is bypass located and is spring biased to a closed position. The PCA-0V version is commonly used as main stage of a ventable relief valve.



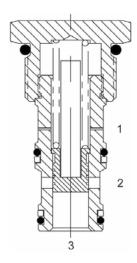
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# DF-PCR PRESSURE COMPENSATING VALVE, BYPASS TYPE FOR 3 WAY FLOW CONTROL



### DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, pressure compensating regulator valve.

#### OPERATION

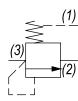
The DF-PCR-0P with an orifice between ports (3) and (1) maintains a constant flow rate from (3) regardless of load pressure changes in the system upstream of (3), or in the bypass leg at (2) as long as pressure at (2) is less than (1). The valve's spool maintains a constant differential pressure across an external orifice, thereby regulating the hydraulic flow rate from (3) to (2), (see options table for pressure ranges).

When used with an orifice as described above, as a priority type regulator, delivering pump flow first to (3), then bypassing excess to (2). All ports may be fully pressurized.

### FEATURES

- Hardened parts for long life.
- Industry common cavity.
- Spring range from 3 to 21 bar.

### HYDRAULIC SYMBOL

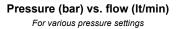


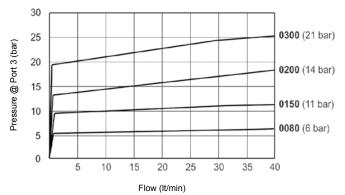


Pressure compensator for 3 way flow control, typically used with an external orifice between ports (3) and (1). Port (1) should sense upstream pressure of orifice. Can be used as a logic element.

### PERFORMANCE

Actual Test Data (Cartridge Only)





#### VALVE SPECIFICATIONS

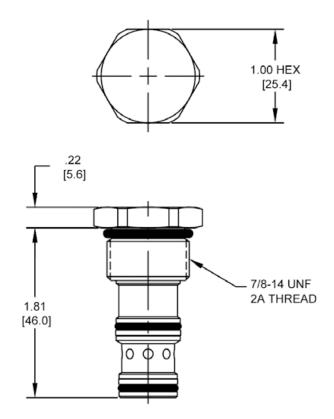
10 GPM (38 LPM)
3500 PSI (241 bar)
35 ml/min @ 250 bar
Area of Pilot is equal to
the area at Port (3)
36 to 3000 SSU (3 to 647 cSt)
ISO 18/16/13
-40° to 250°F (-40° to 120°C)
.19 lbs (.08 kg)
General Purpose Hydraulic Fluid
45 ft-lbs (33 Nm)
DELTA 3W
40500001
21191206
-

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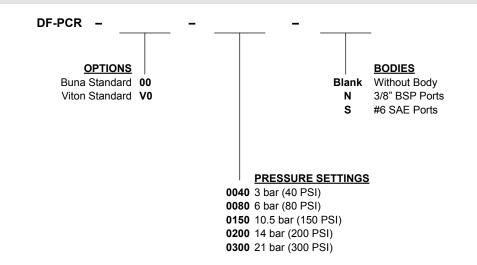
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### DIMENSIONS



(for bodies style and sizes see section "Accessories")

### **ORDERING INFORMATION**



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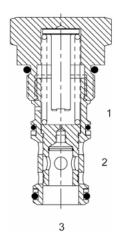


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# **TECNORD** •

#### **TR-PCA** PRESSURE COMPENSATING VALVE, BYPASS TYPE FOR 3 WAY FLOW CONTROL



### DESCRIPTION

12 size, 1 1/16-12 thread, "Tecnord" series, pressure compensating regulator valve.

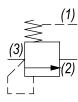
### **OPERATION**

The TR-PCA-0P with an orifice between ports (3) and (1) maintains a constant flow rate from (3) regardless of load pressure changes in the system upstream of (3), or in the bypass leg at (2) as long as pressure at (2) is less than (1). The valve's spool maintains a constant differential pressure across an external orifice, thereby regulating the hydraulic flow rate across this external orifice (see options table for pressure ranges). When used with an orifice as described above, it functions as a priority type regulator, delivering pump flow first to the external orifice, then bypassing excess to (2). All ports may be fully pressurized. The TR-PCA-0V with a dump valve and a pilot relief valve at (1) acts as main stage of a ventable relief valve.

### **FEATURES**

- Hardened parts for long life.
- Industry common cavity.
- Spring range from 20 to 230 PSI.

### HYDRAULIC SYMBOL



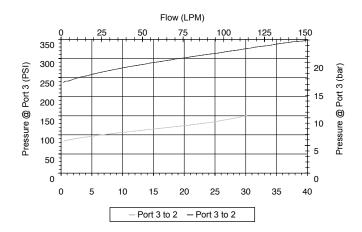


VALVE SPECIFICATIONS

Can be used as a logic element. TR-PCA-oP is commonly used as a bypass flow regulator (90 and 150 PSI recommended). TR-PCA-oV is commonly used as the main stage of a ventable relief valve (50 and 90 PSI recommended).

### PERFORMANCE

Actual Test Data (Cartridge Only)



#### Nominal Flow 40 GPM (151 LPM) Rated Operating Pressure 3500 PSI (241 bar) Seat Ratio Area of Pilot is equal to the area at Port (3) Viscosity Range 36 to 3000 SSU (3 to 647 cSt) Filtration ISO 18/16/13 -40° to 250°F (-40° to 120°C) Media Operating Temp. Range Weight .54 lbs (.24 kg) **Operating Fluid Media** General Purpose Hydraulic Fluid Cartridge Torque Requirements 70 ft-lbs (95 Nm) **TECNORD 3W**

Cavity Cavity Tools Kit 40500034 (form tool, reamer, tap) Seal Kit 21191306

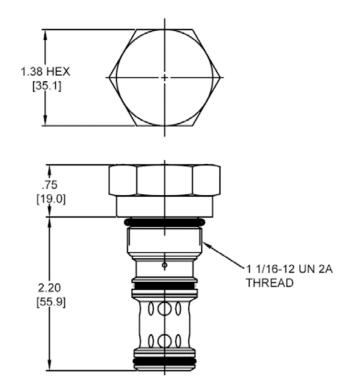
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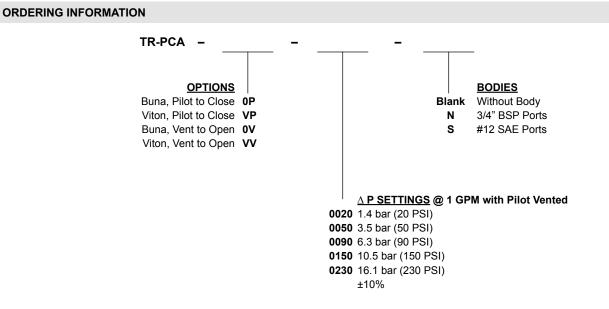
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### DIMENSIONS



(for bodies style and sizes see section "Accessories")



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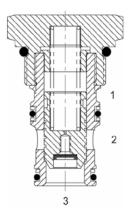
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# **TECNORD** •

# SL-PCA PRESSURE COMPENSATING VALVE, BYPASS TYPE FOR 3 WAY FLOW CONTROL



### DESCRIPTION

12 size, 1 5/16-12 thread, "Super" series, pressure compensating regulator valve.

### OPERATION

The SL-PCA-0P with an external orifice between ports (3) and (1) maintains a constant flow rate across the external orifice, regardless of load pressure changes in the system upstream of (3), or in the bypass leg at (2) as long as pressure at (2) is less than (1). The valve's spool maintains a constant differential pressure across the external orifice, thereby regulating the hydraulic flow rate across the external orifice (see options table for pressure ranges). When used with an orifice as described above, it functions as a priority type regulator, delivering pump flow first to the external orifice, then bypassing excess to (2). All ports may be fully pressurized. The SL-PCA-0V with a dump valve and a pilot relief valve at (1) acts as main stage of a ventable relief valve.

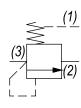
### FEATURES

- Hardened parts for long life.
- Industry common cavity.

### HYDRAULIC SYMBOL

PERFORMANCE

Actual Test Data (Cartridge Only)





Can be used as a logic element. SL-PCA-OP is commonly used as a bypass flow regulator (100 PSI recommended). SL-PCA-OV is commonly used as the main stage of a ventable relief valve (50 and 100 PSI recommended).

### VALVE SPECIFICATIONS

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Solution Solut	Pressure משיאסת א (par)
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Flow (GPM)	
- Port 3 to 2 (Undercut Cavity) - Port 3 to 2 (Standard Cavity)	
Flow (LPM)	
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0 5 10 15 20 25 30 35 40	
Flow (GPM)	
- Port 3 to 2 (Undercut Cavity) - Port 3 to 2 (Standard Cavity)	

Nominal Flow	40 GPM (151 LPM)
Rated Operating Pressure	3500 PSI (241 bar)
Seat Ratio	Initially area of Pilot is 1.2 times
	the area at Port (3), then 1:1
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.70 lbs (.32 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	90 ft-lbs (122 Nm)
Cavity	SUPER 3W SHORT
Cavity Tools Kit	
(form tool, reamer, tap)	40500021
Seal Kit	21191406

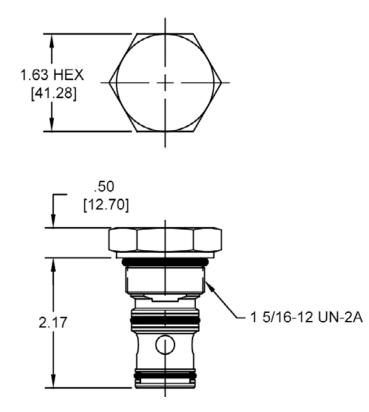
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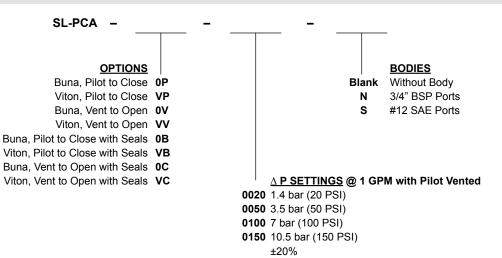
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### DIMENSIONS



(for bodies style and sizes see section "Accessories")

### **ORDERING INFORMATION**



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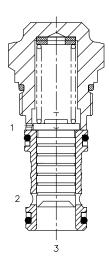
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# **TECNORD** •

# QC-CP3 PRESSURE COMPENSATING VALVE, BYPASS TYPE FOR 3 WAY FLOW CONTROL



### DESCRIPTION

Special cavity, pressure compensating valve, bypass type, for 3 way flow control, normally closed.

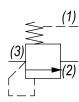
### OPERATION

The QC-CP3 with an orifice between ports (3) and (1) maintains a constant flow rate from (3) regardless of load pressure changes in the system upstream of (3), or in the bypass leg at (2) as long as pressure at (2) is less than (1). The valve's spool maintains a constant differential pressure across an external orifice, thereby regulating the hydraulic flow rate from (3) to (2), (see options table for pressure ranges). When used with an orifice as described above, as a priority type regulator, delivering pump flow first to (3), then bypassing excess to (2). All ports may be fully pressurized.

### FEATURES

- Hardened parts for long life.
- Spring range from 8 to 24 bar.

### HYDRAULIC SYMBOL

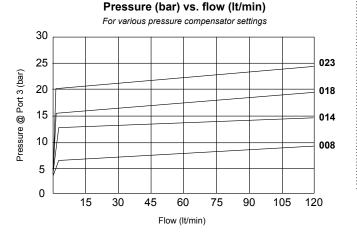




Pressure compensator for 3 way flow control, typically used with an external orifice between ports (3) and (1). Port (1) should sense upstream pressure of orifice.

### PERFORMANCE

Actual Test Data (Cartridge Only)



### VALVE SPECIFICATIONS

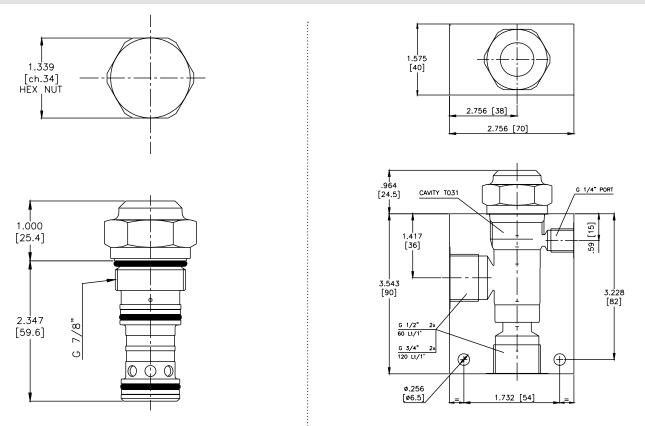
Nominal Flow	33 GPM (120 LPM)
Rated Operating Pressure	3500 PSI (241 bar)
Typical Internal Leakage	
(150 SSU)	35 ml/min @ 250 bar
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.35 lbs (.16 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	52 ft-lbs (70 Nm)
Cavity	T031 (Special)
Cavity Tools Kit	
(form tool, reamer, tap)	K-T031
Seal Kit	210902321

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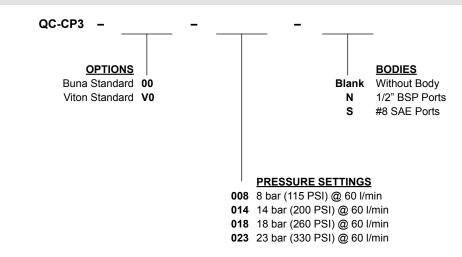
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### DIMENSIONS



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### **ORDERING INFORMATION**



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# **4 WAY PRIORITY TYPE COMPENSATOR WITH BYPASS LINE**

GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
10	3500	38	241	7/8-14	DG-TCB	MC24

#### **TYPICAL SCHEMATIC**

Typical application for the TCB is in a proportional circuit to achieve pressure compensated flow control. The pressure compensator is located downstream of the proportional valve to achieve a pressure compensated flow control on the priority line, opening a secondary bypass line, when the differential pressure becomes too high, for all flow in excess of that demanded the control orifice.

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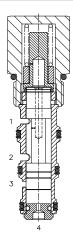
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# DG-TCB PRESSURE COMPENSATING VALVE, RESTRICTIVE TYPE WITH BYPASS



### DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, pressure compensating valve, restrictive type with bypass.

#### OPERATION

The DG-TCB allows pressure compensated or proportional flow from (1) to (2) regulated by the pressure differential across (1) and (4) with a bypass of (4) to (3). The spring chamber is constantly connected at (1).

VALVE SPECIFICATIONS

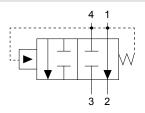
### FEATURES

- Hardened parts for longer life.
- Industry common cavity.



Bypass line (3) can be pressurized.

### HYDRAULIC SYMBOL

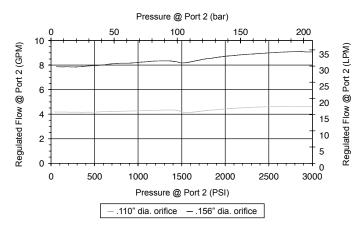


PERFORMANCE

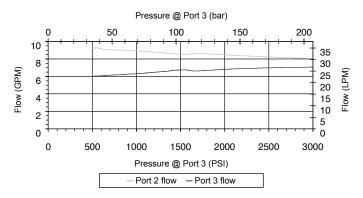
Actual Test Data (Cartridge Only)

Nominal Flow	10 GPM (38 LPM)
Rated Operating Pressure	3500 PSI (241 bar)
Typical Internal Leakage	
(150 SSU)	5 cu in/min (82 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.38 lbs (.17 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Cavity	DELTA 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500002
Seal Kit	21191214

10 GPM supply flow, .110" orifice, 150 PSI spring - 15 GPM supply flow, .156" orifice, 150 PSI spring - 1500 PSI load on port 3



Priority port 2 load: 1500 - 1700 PSI, .156" dia orifice, 15 GPM supply not intended for differential pressure > 1500 PSI port 4 to port 3

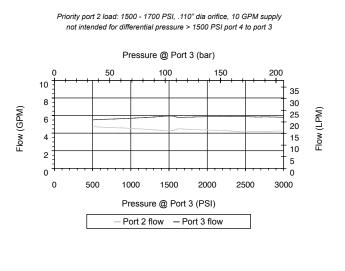


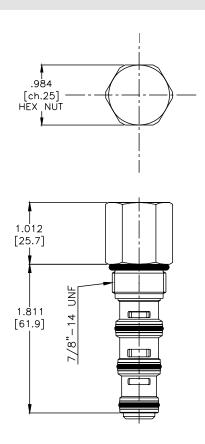
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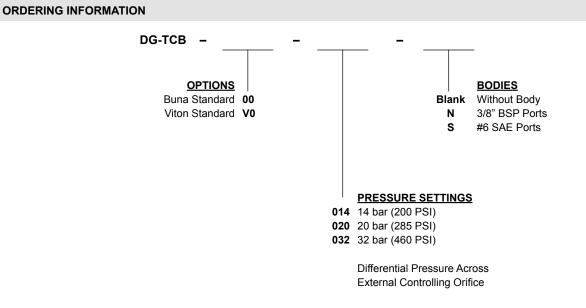
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### DIMENSIONS





(for bodies style and sizes see section "Accessories")



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